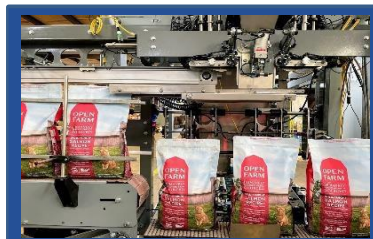


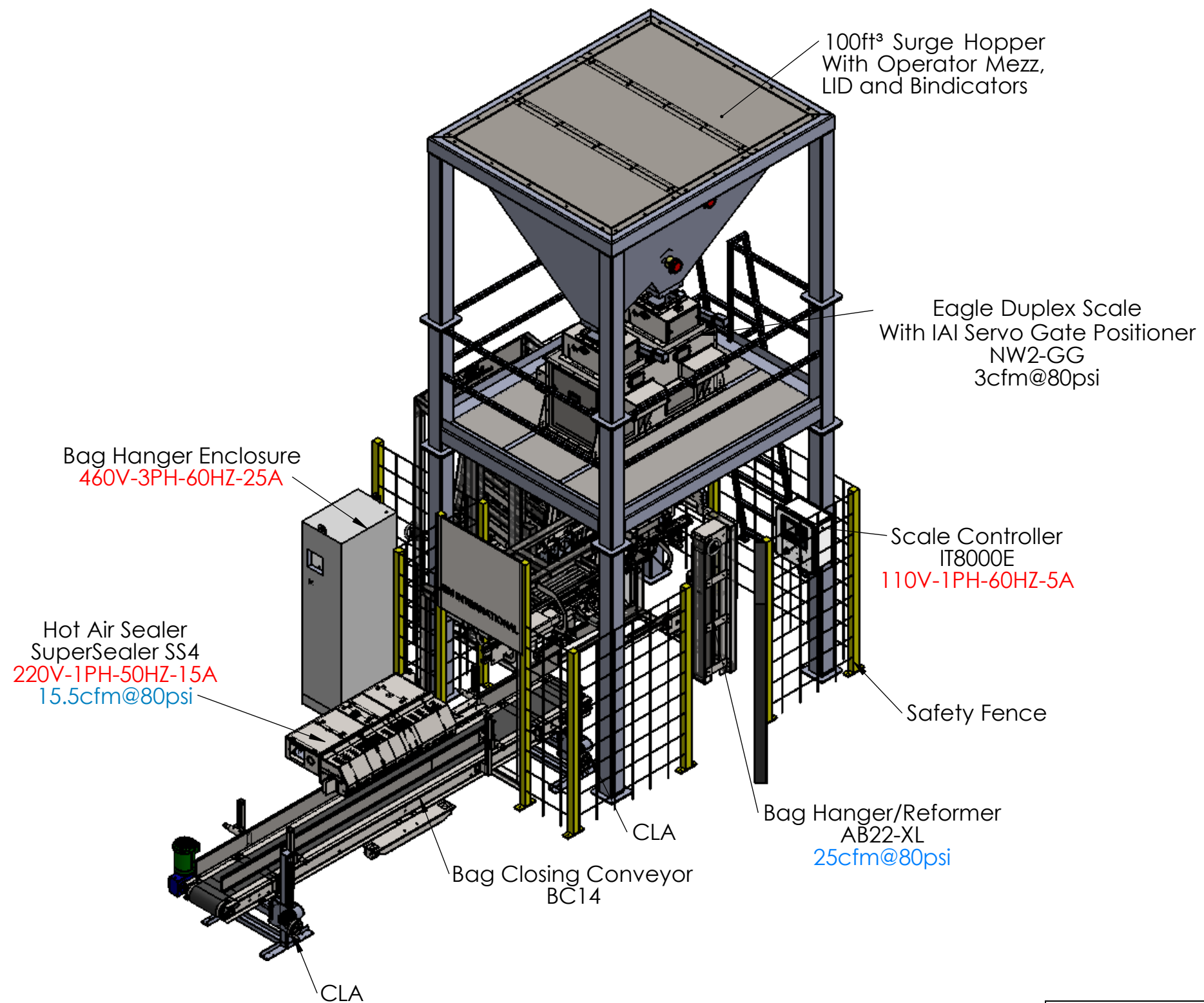
JEM AB-22 AUTOBAGGER Automatic Bag Hanger

by JEM International 



The JEM AB-22 Autobagger is designed for maximum flexibility for your small and large bag packaging applications. The fully automatic bag hanger for open mouth bags is driven by precise servo motors and Ethernet IP controls. Safety features are abundant throughout the system with bag closing conveyors, heat sealers or sewing pedestals available for bag closing.

- AB-22, Up to 18 Bags per Minute /1,000 Bags per Hour
- Open Mouth Bags, PE, BOPP, Paper or Mylar, pillow, pouch or gusseted bags, 3 to 6 Mil
- Small Bag Weights 2 lbs. to 22 lbs. (1kg - 10kg)
Bag Widths 5.5" to 14" (140mm-355mm)
Bag Lengths 10" to 25" (254mm-635mm)
- XL Model For Bag Weights up to 55 lbs. (25kgs)
Up to 16/18 Bags per Minute / 1000 Bags per Hour
Bag Widths to 21" (533mm)
Bag Lengths to 38" (965mm).
- XL-Elite Model Large Bag Range 2 lb. to 55 lbs.(1-25kgs)
Bag Widths 5.5" to 21" (140 mm to 533 mm)
Bag Lengths 10" to 38" 38" (254mm to 965mm)
- Pneumatic Bag Stack Chamber, with Auto-Shift, **or**
- Fanuc Robotic Arm for Pick and Place System
- Fully Integrated PLC - HMI Operator System
- Adjustable Bag Size Changeover
- Bag Mouth Stretch and Gusset Reforming System
- 230/460 VAC with 24V Safety Controls
- Festo Servos, Schneider Controls, Piab Vacuum, and SMC Pneumatics
- Adjustable Spout Sizes Available
- Integrated with SMNW2-VV Falcon series net weigh scale or the NW2 Eagle series net weigh scale
- SMNW2-VV Scale up to 10 lbs., SMNW2-VV-XL Scale up to 22 lbs. or NW2 Eagle Scale up to 55 lbs.



Note

- 1/4" Quick-Disconnect Hose Coupling for Air
(McMaster-Carr Part#: 6534K46)
- Inner diameter of Air Hose is recommended larger than 1/4"

APPROVED

☐ As Shown	☐ As Noted	☐ As Shown	☐ As Noted
Name : _____		Name : _____	
Signature : _____		Signature : _____	
Date : _____		Date : _____	
Note : _____		Note : _____	

	
NAME/NOMBRE	
Factory Layout Option 414-2	
FOR/PARA	
Drawing NO.	
FLO 414-2	
Drawn by: Tiago	
Date: 3/5/2024	
Rev: 01	